

In the Abstract:

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ABSTRACT

A rotationally driven cutting tool for machining of workpieces, in which at least one cutting insert is fastened detachably in a pocket of a blade bearer so that it is clamped flatly against a base surface of the pocket. For adjustment of the blade there is a cutting insert and a fine adjustment device with which, with the aid of an adjusting screw arrangement, an adjusting element supported on a lateral wall of the cutting insert can be adjusted relative to the cutting insert. The adjusting screw arrangement comprises a threaded sleeve that is held, preferably with play, in a smooth through opening having a narrow point and comprises a screw part in functional engagement therewith that stands in a chain of pressure force with the adjusting element.